Data Sheet		Model No: VGPAA2300
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Type :	Rechargeable Nickel Metal Hydride Cylindrical Cell	Fast charge(charge control required) Voltage (v)
Nominal Dimension	=14.5mm	
(with sleeve)	H=50.0mm	1.0
Applications:	Recommended discharge current	
	230 to 2300 mA	1.5 1150mA
Nominal Voltage:	1.2V	
Capacity:	Minimum: 2200mAh	1.4
	Typical: 2300mAh	
	when discharged at 0.2C to 1.0V at 20	1.3
Charging Condition:	230mA for 16 hrs at 20	
Fast Charge:	1150mA	1.2
	charge termination control recommended	1.2
	control parameters:	
	V: 0~5mv	
	DT/dt -: 0.8 /min	Capacity input(%)
	TCO ⁻ : 45~50	
	Time -: 105% nominal input	Low rate discharge
	For reference only	VoItage (v)
	2	1.5
Service life :	> 500 cycles (IEC standard)	1.4 Charge 230 mA × 16hrs at 20
Continuous :	230mA maximum current for 48 hrs	
overcharge	No conscicuous deformation	
0	and/or leakage	1.2
Weight:	about 31g	
Internal Resistance:	Max $30m\Omega$ upon fully charged	
	at 1000HZ	1.0
Max. Charging :	1.5V at 230mA charging	0.9
Voltage	0.0	0.8 1150mA 460mA 230mA
	: Standard charging : 0 to 45	(0.5C) $(0.2C)$ $(0.1C)$
Range	Fast charging : 10 to 45	
C C	Discharging : -20 to 50	Discharge Time (hrs)
	Storage : -20 to 35	
		High rate discharge
		Vol tage(V)
یے		1.5
		1.4 Charge: 230 mA \times 16hrs at 20
		1.3
	50.5(+0/-1))	
unit : mm		1,2
		1.1
		1.0
		0.9 2300mA -
		0.9 0.8 0.8
7.0(ref)	14.5(+0/-0.7)	2300mA

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1. SCOPE

This specification governs the performance of the following VIGORPOWER Nickel-Metal Hydride Cylindrical Cell and its stack-up batteries

Model: VGPAA2300

Cell Size: AA

The data involving nominal voltage and the approximate weight of stack-up batteries shall be equal to the value of the unit cell multiplied by the mumber of cells in the battery. For example, a stack-up battery consists of three unit cells:

Nominal Voltage of stack-up battery = $1.2 \times 3 = 3.6$ V

2. RATINGS

Description	Unit	Specification	Conditions
Nominal voltage	V	1.2	Unit cell
Typical Capacity	mAh	2300	Standard charge/ Discharge
Minimum Capacity	mAh	2200	Standard charge/ Discharge
Standard charge	mA	230(0.1C)	Ta=0~45
	hr	16	(see note1)
Fast charge	mA	1150(0.5C)	- V=0~5mV/cell or
			Time cut off = 105% input capacity
	min	132	Temp. cut off = $45 \sim 50$
		(see note 2)	Ta =10~45
			$dT/dt = 0.8 \sim 1$ /min
Trickle charge	mA	110~220	$Ta = 0 \sim 45$
Discharge cut off	V	1.0	Unit cell
voltage			
Maximum Discharge	mA	6900(3C)	$Ta = -20 \sim 50$
Current			
Storage Temperature		-20~35	Discharge state
Typical Weight	gram	about 31.0	Unit cell

3. PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions

Ambient Temperature Ta : 20 ± 5

Relative Humidity $: 65 \pm 20\%$ RH

Notes: Starndard Charge/Discharge Condition

Charge : $230\text{mA}(0.1\text{C}) \times 16\text{hrs}$

Discharge: 460mA(0.2C) to 1.0V/cell

Test	Unit	Specification	Condition	Remarks
Capacity	mAh	2200	Standard Charge /	Up to 3 cyclcs are
			Discharge	allowed
Open Circuit Voltage (OCV)	V	1.25	Within 1hr after standard charge	Unit cell

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Product Specification

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Test	Unit	Specification	Condition	Remarks
Internal impedance(Ri)	mΩ	30	Upon fully charge (1KHZ)	Unit cell
High Rate Discharge	minute	108	Standard Charge, 1hr rest	
(0.5C)			before di scharge	
High Rate Discharge	minute	48	Standard Charge, 1hr rest	
(1C)			before di scharge	
Overcharge	N/A	No leakage nor	230mA(0.1C) charge for 48 hrs	
-		explosion		
charge Retention	mAh	1380(60%)	Standard charge	
-			Storage: 28 days at RT or	
			7 days at 45	
			Standard discharge	
IEC Cycles Test	Cycle	> 500	IEC 61951-2 (2003)	(see note 3)
Accelerated Cycls Life	Cycle	100	Charge: 1150mA(0.5C)	Cycling charging
5	5		Discharge:1150mA(0.5C) to	cut off condition:
			1.0V/cell	- $V = 0 \sim 5 V/cell$
			End of life:60% of	or time cut off =
			nominal capacity	105% of input
				capacity
Leakage	N/A	No leakage nor	Fully charged at 1150mA	
		deformation	(0.5C), stand for 14 days	
Short Circuit	N/A	Leakage &	After standard charge.	
		deformation may	short circuit the cell at	
		occur, but no	20+/-5 until the cell	
		explosion is	temperature returns to	
		allowed	ambient temperature.	
			(The resistance of the inter-	
			connecting circuitry	
			shall not exceed 0.1 ohm.)	
Vibration	N/A	change of voltage	Charge at 0.1C for 16hrs	Unit cell
Resistancs		V < 0.02V	and then leave for 24hrs	
		change of internal	check battery before after	
		impedance	vibration	
		$R < 5m\Omega$	Amplitude: 1.5mm	
			Vibration: 3000CPM	
			(any direction for 60mins)	
Impact	N/A	change of voltage	Charge at 0.1C for 16hrs	Unit cell
Resistance		V < 0.02V	and then leave for 24hrs	
		change of internal	check battery before/ after	
		impedance	drop	
		$R < 5m\Omega$	Height: 50cm	
			Thickness of the wooden	
			board: 30mm	
			Direction is not specified	
			Test for 3 times	
		1	rest for 5 times	

4. CONFIGURATIONS, DIMENSIONS AND MARKINGS Please refer to the related drawing.

5. EXTERNAL APPEARANCE

The cell / battery shall be free from cracks, scars, breakage, rust, discoloration, leakage and deformation

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6. WARRANTY

One year limited warranty against workmanship and material defects.

- 7. CAUTION
- 1. Batteries should be charged prior to use
- 2. For charging methods please referred to our technical handbook
- 3. Use the correct charger for Ni-Cd or Ni-MH batteries
- 4. Do not reverse charge batteries
- 5. Do not subject batteries to adverse condition such as extreme temperature, deep cycling and excessive over charge/over di scharge.
- 6. Avoid batteries being used in an airtight compartment. Ventilation should be provided inside the battery compartment ,otherwise batteries may generate hydrogen gas , which could cause an explosion if exposed to an ignition source
- 7. Do not attempt to take batteries apart or subject them to pressure or impact. Heat may be generated or fire may result. The alkaline electrolyte is harmful to eyes and skin, and it may damage clothing upon contact.
- 8. Keep away from children. If swallowed, contact a physician at once.
- 9. Do not short circuit batteries, permanent damage to batteries may result
- 10. Do not incinerate or mutilates batteries, may burst or release toxic material.
- 11. Do not solder directly to cells or batteries.
- 12. Store batteries in a cool dry place, Always disharge batteries before bulk storage or shipment.
- 13. If find any noise, excessive temperature or leakage from a battery, please stop its use.
- 14. When using a new battery for the first time or after long term storage, please fully charge the battery before use
- 15. When using a new battery in use with semi-used batteries, over-discharge may occur.
- 16. Do not mix new batteries in use with semi-used batteries, over-discharge may occur.
- 17. When connecting a battery pack to a charger, ensure correct polarity.
- 18. When the battery is hot, please do not touch it and handle it, until it has cooled down.
- 19. Do not remove the outer sleeve from a battery pack nor cut into its housing.
- 20. When find battery power down during use, please switch off the device to avoid over discharge.
- 21. Unplug a battery by holding the connector itself and not by pulling at its cord.
- 22. After use, If the battery is hot. Before recharging it, allow it to cool in a well-ventilated place out of direct sunlight.
- 23. Never put a battery into water or seawater
- Notes: 1. Ta: Ambient Temperature.
 - 2. Approximate charge time from discharged rate, for reference only.
 - 3. IEC61951-2(2003) Cycle Life Test:

Cycle No.	Charge	Rest	Discharge
1	0.1C×16hrs	none	0.25C×2hrs20mins
2-48	0.25C×3hrs10mins	none	0.25C×2hrs20mins
49	0.25C×3hrs10mins	none	0.25C to 1.0V/cell
50	0.1C×16hrs	1-4hr(s)	0.2C to 1.0V/cell
Cycle 1 to 50 sh	Cycle 1 to 50 shall be repeated until the discharges duration on any 50th cycle becomes less than 3hrs		